

R – CONTROLLED VOWELS

R – controlled vowels are neither long nor short

ar - car /ɑr/

 - beggar /əɾ/

 - warn /ɔr/

or - horn /ɔr/

 - doctor /əɾ/

 - worm /əɾ/

er - her /ɛɾ/

ir - bird /ɛɾ/

ur - burn /ɛɾ/